

## VERTICAL SEAL LESS GLANDLESS PUMPS



## PPVG SERIES

**Advantage :**

- First choice for effluent treatment plants since there are no mechanical seals / glands. May run dry due to absence of shaft seals. Lesser parts result in low maintenance time and costs.

**Expeller :**

- Solid injection moulded polypropylene expeller prevents liquid from going further up channelizing it through the outlet of the overflow chamber.

**Backplate :**

- The back plate is thick walled solid injection moulded from polypropylene.

**Volute Casing :**

- Top centerline discharge, self venting volute casing formed of thick injection moulded polypropylene.

**Impeller :**

- Impellers are precision moulded, light in weight, a semi open construction with large, contoured flow passages for maximum handling of the liquid.

**Bearing Frame :**

- Heavy cast iron construction. To accommodate vertical flange type motor & for a wall hung installation.

**Ball Bearing :**

- Single. Double row ball bearing is shouldered & locked on a shaft with locknut and washer, and in bearing housing to carry radially and any unbalanced thrust load.

**Shaft :**

- The shaft is made of En Steel protected with a polypropylene sleeve dose not come in contact with process media.

**Overflow Chamber :**

- Large injection moulded polypropylene chamber guide's excess liquid back to the sump eliminating the need for a shaft seal.

**Design**

Horizontal, radically split, one piece volute casing design, fitted with a semi open impeller, single entry single stages. Following standards of PIN 24256 / ISO 5199.

**Material of Construction**

|                              |                                             |
|------------------------------|---------------------------------------------|
| Casing, Impeller, Back Plate | : PP/GRP / UHMWPE / PVDF                    |
| Shaft Sleeve                 | : GRP / Ceramic / ALLOY-20 / Hast Alloy B/C |
| Bearing Bracket              | : C.I. GRFG-26                              |
| Shaft                        | : SS / EN 9                                 |
| Bearings                     | : Double ball bearing                       |

**:: PERFORMANCE CHART ::**

| MODEL NO . | SUCTION IN MM | DELIVERY IN MM | HP   | RPM  | HEAD IN METER               |       |       |       |       |       | IMPELLER DIA IN MM |
|------------|---------------|----------------|------|------|-----------------------------|-------|-------|-------|-------|-------|--------------------|
|            |               |                |      |      | FLOW IN M <sup>3</sup> / HR |       |       |       |       |       |                    |
| PPVG-100   | 25            | 25             | 01   | 2900 | 12 00                       | 10 02 | 09 05 | 07 08 | 06 11 | 04 13 | 100                |
| PPVG-120   | 40            | 32             | 02   | 2900 | 17 00                       | 15 05 | 13 10 | 11 13 | 07 19 | 05 22 | 120                |
| PPVG-160 R | 40            | 40             | 03   | 2900 | 23 00                       | 20 05 | 18 10 | 15 15 | 12 25 | 08 25 | 145                |
| PPVG-160   | 75            | 40             | 05   | 2900 | 30 00                       | 27 05 | 25 10 | 20 20 | 15 30 | 10 35 | 160                |
| PPVG-170   | 75            | 50             | 7.5  | 2900 | 35 00                       | 32 10 | 25 30 | 20 40 | 15 45 | 10 50 | 160                |
| PPVG-40    | 75            | 40             | 12.5 | 2900 | 45 00                       | 40 10 | 38 25 | 35 30 | 30 35 | 25 40 | 195                |

**Note :** Performance applicable to liquid of specific gravity 1 and viscosity as of water.